

Certificate for Cutting

BS-1090-2.0009.TÜVTH.2020.02_02

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This certificate is valid in connection with the EC-Certificate
No. 0090-CPR-1090-1.0009.TÜVTH.2020.02 in the field of CPR

Manufacturer:
(Manufacturer or its authorized representative)

ArcelorMittal Stahlhandel GmbH
Gereondriesch 2-4
D - 50670 Köln

Essential manufacturing facility(ies):
(Production site of the manufacturer)

Niederlassung Schneidbetrieb
Gorndorfer Anger 29, D-07318 Saalfeld

Technical specification:

EN 1090-2:2018 und EN 1090-4:2018

Execution class:

bis EXC 4

Process(es):

Cutting

Products/Parent Material(s):

thin walled structural steel sections / M-Groups 1.1 and 1.2 acc.
to CEN ISO/TR 15608, EN 1090-2, table 3, EN 1090-4 table 1
and EN 1993-1-3, table 3.1.b

Responsible Coordinator:
(Title, First name, Name, Date of birth, Qualification)

Mr. Heiko Berner, ap

Deputy:
(Title, First name, Name, Date of birth, Qualification)

./.

Confirmation:

All provisions concerning cutting, punching and forming as
described in the technical specification(s) mentioned above
EN 1090-2:2018, Pt. 4, Pt. 5 (5.1-5.3), Pt. 6 (6.1-6.4, 6.5 (6.5.1
and 6.5.4), 6.6-6.9, and requirements for factory production
control acc. to EN 1090-1:2009+A1:2011, pt. 6.3 and Annex B
were applied.

Begin of validity:
(First issue date)

20.06.2013

End of validity:

19.06.2026

Period of validity:

This certificate is valid as long as the provisions of the above-
mentioned technical specification, in conjunction with EN 1090-1,
do not change and the manufacturing conditions of the relevant
operating facility(s) or the factory production control itself have
not changed significantly

Remarks:

see back

Place / issue date

Erfurt / 08.11.2023



Valid only with hologram



General Provisions to the validity of Certificates about Factory Production Control (FPC) acc. to DIN EN 1090-1 and additional Certificate for Cutting, Punching and Forming

1. This certificate is unlimited valid, if the following conditions are fulfilled.
 - a) The contents of the standard have not changed.
 - b) The conditions for dimensioning have not changed (if they are a component of certification). Furthermore Factory Production Control and the conditions of manufacture are unchanged
 - c) There is a valid contract with the inspection and certification body.
 - d) The certifying body must be notified about following changes in accordance with B 4.1, DIN EN 1090-1 with an annual declaration by manufacturer:
 - New production plant or changes to key production facilities;
 - Changes in the position of responsible welding coordinator;
 - Introduction of new welding procedures, new base materials and corresponding WPQRs;
 - New key production facilities.Certified body declares in a written confirmation, based on declaration by manufacturer, that the validity of the certificate is maintained.
 - e) Surveillance periods were carried out in accordance with requirements from Tab. B.3, DIN EN 1090-1.
 - f) Surveillance documents confirmed, that conditions are fulfilled to maintain the Certificate These Documents are available at certification body.
2. Unscheduled Surveillance will be arranged if one of the following situations has occurred
 - a) One of the cases written in Cap. B 4.1, DIN EN 1090-1 has arised.
 - b) Introduction of a new or modified manufacturing procedure, provided that evaluating properties are influenced.
 - c) Change to a higher execution class (EXC).
3. The first Surveillance is carrying out after one year.
If essential corrections are not necessary, surveillances system will be conducted in accordance with the rules of DIN EN 1090-1, Tab B.3.
4. Manufacturer is obliged to make the actually surveillance report available to the certification body, provided that the report is not directly sent from the inspection to certification body. Based on this surveillance report the certification body will make a written confirmation about maintenance of the certificate, issue a modified certificate, issue a new certificate or certificate can be withdrawn.
5. Use of certificates is available only together with the written confirmation by certification body. The Certificate for Cutting, Punching and Forming may only be used in combination with EC-Certificate.
6. This certificate may be withdrawn by the certification body at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with. Manufacturer is obligated to send back the original Certificate.
7. This Certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
8. The certified body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.

Remarks:

Cutting processes are carried out exclusively by mechanical cutting processes.



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D - 50670 Köln

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(Production site of the manufacturer) **Niederlassung Schneidbetrieb**
Gorndorfer Anger 29, D-07318 Saalfeld

Technical specification: **EN 1090-2:2018 und EN 1090-4:2018**

Execution class: **bis EXC 4**

Process(es): Cutting

Products/Parent Material(s): thin walled structural steel sections / M-Groups 1.1 and 1.2 acc.
to CEN ISO/TR 15608, EN 1090-2, table 3, EN 1090-4 table 1
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Responsible Coordinator:
(Title, First name, Name, Date of birth, Qualification) **Mr. Heiko Berner, ap**

Deputy:
(Title, First name, Name, Date of birth, Qualification) **./.**

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Place / issue date Erfurt / 08.11.2023



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